## Data sheet



SIMATIC S7-400, CPU 414-3 PN/DP CENTRAL PROCESSING UNIT WITH: 2.8 MB WORKING MEMORY, (1,4 MB KB CODE, 1,4 MB DATA), INTERFACES: 1. IF MPI/DP 12 MBIT/S(X1), 2. IF ETHERNET/PROFINET (X5) 3. IF IF964-DP PLUGGABLE (IF1)

General information	
Product type designation	CPU414-3 PN/DP
Hardware product version	05
Firmware version	V5.3
Engineering with	
Programming package	STEP 7 V5.4 SP5 or higher
CiR – Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	15 μs; Time per I/O byte
Supply voltage	
Rated value (DC)	
• 24 V DC	No; Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	1.2 A
from backplane bus 5 V DC, max.	1.4 A
from backplane bus 24 V DC, max.	300 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At each DP interface

Power loss	
Power loss, typ.	6 W
Power loss, max.	6.5 W
Memory	
Work memory	
• integrated	2.8 Mbyte
<ul><li>integrated (for program)</li></ul>	1.4 Mbyte
• integrated (for data)	1.4 Mbyte
• expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
• expandable FEPROM, max.	64 Mbyte
• integrated RAM, max.	512 kbyte
• expandable RAM	Yes; with Memory Card (RAM)
• expandable RAM, max.	64 Mbyte
Backup	
• present	Yes
with battery	Yes; all data
<ul><li>without battery</li></ul>	No
Battery	
Backup battery	
<ul> <li>Backup current, typ.</li> </ul>	125 μA; up to 40 °C
<ul> <li>Backup current, max.</li> </ul>	550 μA
<ul> <li>Backup time, max.</li> </ul>	See reference manual, module data, Chapter 3.3
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	45 ns
for word operations, typ.	45 ns
for fixed point arithmetic, typ.	45 ns
for floating point arithmetic, typ.	135 ns
CPU-blocks	
DB	
DB  ● Number, max.	6 000; Number range: 1 to 16000
DB  ● Number, max.  ● Size, max.	6 000; Number range: 1 to 16000 64 kbyte
DB  ● Number, max.  ● Size, max.  FB	64 kbyte
Number, max.     Size, max.  FB  Number, max.	64 kbyte 3 000; Number range: 0 to 7999
<ul> <li>Number, max.</li> <li>Size, max.</li> </ul> FB <ul> <li>Number, max.</li> <li>Size, max.</li> </ul>	64 kbyte
Number, max.     Size, max.  FB  Number, max.  Size, max.  FC	64 kbyte  3 000; Number range: 0 to 7999  64 kbyte
<ul> <li>Number, max.</li> <li>Size, max.</li> </ul> FB <ul> <li>Number, max.</li> <li>Size, max.</li> </ul>	64 kbyte 3 000; Number range: 0 to 7999

OB	
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	4; OB 10-13
<ul> <li>Number of delay alarm OBs</li> </ul>	4; OB 20-23
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32-35 (shortest cycle that can be set = 500 $\mu$ s)
<ul> <li>Number of process alarm OBs</li> </ul>	4; OB 40-43
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55-57
<ul> <li>Number of isochronous mode OBs</li> </ul>	3; OB 61-63
<ul> <li>Number of multicomputing OBs</li> </ul>	1; OB 60
<ul> <li>Number of background OBs</li> </ul>	1; OB 90
Number of startup OBs	3; OB 100-102
<ul> <li>Number of asynchronous error OBs</li> </ul>	9; OB 80-88
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
• per priority class	24
<ul> <li>additional within an error OB</li> </ul>	1
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
11 14	000

37 Counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
Number	Unlimited (limited only by RAM capacity)
S7 times	
<ul><li>Number</li></ul>	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No times retentive
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	

• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)

<ul><li>Number</li></ul>	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	Total working and load memory (with backup battery)
Flag	
Number, max.	8 kbyte; Size of bit memory address area
Retentivity available	Yes
<ul> <li>Retentivity preset</li> </ul>	MB 0 to MB 15
<ul> <li>Number of clock memories</li> </ul>	8; in 1 memory byte
Data blocks	
Number, max.	6 000; Number range: 1 to 16000
• Size, max.	64 kbyte
Local data	
• adjustable, max.	16 kbyte
• preset	8 kbyte
Address area	
I/O address area	
• Inputs	8 kbyte
<ul><li>Outputs</li></ul>	8 kbyte
of which distributed	
— MPI/DP interface, inputs	2 kbyte
<ul> <li>MPI/DP interface, outputs</li> </ul>	2 kbyte
— DP interface, inputs	6 kbyte
— DP interface, outputs	6 kbyte
<ul> <li>PROFINET interface, inputs</li> </ul>	8 kbyte
<ul> <li>PROFINET interface, outputs</li> </ul>	8 kbyte
Process image	
Inputs, adjustable	8 kbyte
<ul> <li>Outputs, adjustable</li> </ul>	8 kbyte
<ul> <li>Inputs, default</li> </ul>	256 byte
<ul> <li>Outputs, default</li> </ul>	256 byte
• consistent data, max.	244 byte
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
Subprocess images	
Number of subprocess images, max.	15
Digital channels	
• Inputs	65 536
— of which central	65 536
Outputs	65 536

— of which central

65 536

Analog channels	
• Inputs	4 096
— of which central	4 096
Outputs	4 096
— of which central	4 096
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	31
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
Number of connectable IMs (total), max.	6
<ul> <li>Number of connectable IM 460s, max.</li> </ul>	6
Number of connectable IM 463s, max.	4; IM 463-2
Number of DP masters	
• integrated	1
• via CP	10; CP 443-5 Extended
● via IM 467	4
<ul> <li>Mixed mode IM + CP permitted</li> </ul>	No; IM 467 not suitable for use with CP 443-5 Ext. and CP 443-1 EX4x, EX20, GX20 (in PROFINET IO mode)
• via interface module	1; IF 964-DP
<ul> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	6
Number of IO Controllers	
• integrated	1
• via CP	4; No mixed operation of CP443-1 EX40 and CP443-1 EX 41/EX20/GX20, max. 4 in central controller
Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots or number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
PROFIBUS and Ethernet CPs	14; Of which 10 CPs max. or IMs as DP master, 4 PROFINET controller maximum
Slots	
• required slots	2
Time of day	
Clock	
<ul><li>Hardware clock (real-time)</li></ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
<ul><li>Resolution</li></ul>	1 ms
<ul> <li>Deviation per day (buffered), max.</li> </ul>	1.7 s; Power off
<ul><li>Deviation per day (unbuffered), max.</li></ul>	8.6 s; For power On

Number	16
<ul><li>Number/Number range</li></ul>	0 to 15
<ul><li>Range of values</li></ul>	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
Granularity	1 hour
• retentive	Yes
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
● to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client
• to IF 964 DP	Yes
Time difference in system when synchronizing via	
• Ethernet, max.	10 ms
• MPI, max.	200 ms
Interferen	
Interfaces  Number of other interfaces	0
Trainiber of outer internaces	
1. Interface	
1. Interface Interface type	Integrated
1. Interface Interface type Physics	RS 485 / PROFIBUS + MPI
1. Interface Interface type Physics Isolated	RS 485 / PROFIBUS + MPI Yes
1. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max.	RS 485 / PROFIBUS + MPI Yes 150 mA
1. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Number of connection resources	RS 485 / PROFIBUS + MPI Yes
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1. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Number of connection resources Functionality  • MPI • PROFIBUS DP master	RS 485 / PROFIBUS + MPI Yes 150 mA MPI: 32, DP: 16  Yes Yes
1. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Number of connection resources Functionality  • MPI • PROFIBUS DP master • PROFIBUS DP slave	RS 485 / PROFIBUS + MPI Yes 150 mA MPI: 32, DP: 16 Yes
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— S7 communication, as server	Yes
DP master	
Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Transmission rate, max.	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	32
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
<ul> <li>S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
DP slave	
Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
Transmission rate, max.	12 Mbit/s
automatic baud rate search	No
Address area, max.	32; Virtual slots
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— S7 routing	Yes; with interface active

<ul> <li>S7 basic communication</li> </ul>	No
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte

2. Interface	
Interface type	PROFINET
Physics	Ethernet, 2-port switch, 2*RJ45
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	No
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Number of connection resources	32
Functionality	
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	No
• PROFINET CBA	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	No
<ul> <li>PROFIBUS DP slave</li> </ul>	No
Open IE communication	Yes
Web server	Yes; only read function
<ul> <li>Number of HTTP clients</li> </ul>	5
Point-to-point connection	No
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes; Routing of PG functions
— S7 communication	Yes
— Isochronous mode	No
— Open IE communication	Yes
— Prioritized startup	Yes
Number of IO devices with prioritized	32
startup, max.	
Number of connectable IO Devices, max.	256
— Of which IO devices with IRT, max.	0
•	

— of which in line, max.	0
<ul> <li>Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	256
— of which in line, max.	61
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	250 μs, 500 μs, 1 ms
— Updating time	250 μs to 512 ms; minimum value dependent on preset communication share for PROFINET I/O, of number of I/O devices and number of configured user data
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
<ul> <li>User data consistency, max.</li> </ul>	255 byte; Including user data attendant
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
Number of connections, max.	32
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 25, 80, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534, 65535

3. Interface	
Interface type	Pluggable interface module (IF)
Plug-in interface modules	IF 964-DP (MLFB: 6ES7964-2AA04-0AB0)
Physics	RS 485 / PROFIBUS
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
automatic detection of transmission rate	No
Number of connection resources	16
Functionality	
• MPI	No
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes
DP master	
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	Yes

— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Direct data exchange (slave-to-slave</li> </ul>	Yes
communication)	
— DPV0	Yes
— DPV1	Yes
Address area	
— Inputs, max.	6 kbyte
— Outputs, max.	6 kbyte
User data per DP slave	
<ul><li>User data per DP slave, max.</li></ul>	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
DP slave	
<ul> <li>Number of connections</li> </ul>	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
<ul><li>Transmission rate, max.</li></ul>	12 Mbit/s
<ul> <li>Address area, max.</li> </ul>	32
• Head data mass - data	
<ul> <li>User data per address area, max.</li> </ul>	32 byte
<ul><li>User data per address area, max.</li><li>— of which consistent, max.</li></ul>	32 byte 32 byte
— of which consistent, max.	
— of which consistent, max. Services	32 byte
— of which consistent, max.  Services  — PG/OP communication	32 byte Yes
— of which consistent, max.  Services  — PG/OP communication  — S7 routing	Yes Yes; with interface active
— of which consistent, max.  Services  — PG/OP communication  — S7 routing  — Global data communication	Yes Yes; with interface active No
<ul> <li>— of which consistent, max.</li> <li>Services</li> <li>— PG/OP communication</li> <li>— S7 routing</li> <li>— Global data communication</li> <li>— S7 basic communication</li> </ul>	Yes Yes; with interface active No No
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<ul> <li>— of which consistent, max.</li> <li>Services</li> <li>— PG/OP communication</li> <li>— S7 routing</li> <li>— Global data communication</li> <li>— S7 basic communication</li> <li>— S7 communication</li> <li>— S7 communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> <li>— Direct data exchange (slave-to-slave communication)</li> <li>— DPV1</li> </ul>	Yes Yes; with interface active No No Yes Yes Yes Yes You

## Protocols

## Open IE communication

• TCP/IP

— Number of connections, max.

— Data length, max. 32 kbyte

• ISO-on-TCP (RFC1006) Yes; Via integrated PROFINET interface or CP 443-1 Adv. and

loadable FBs

— Number of connections, max. 30

— Data length, max. 32 kbyte; 1452 bytes via CP 443-1 Adv.

• UDP

— Number of connections, max.

— Data length, max. 1 472 byte

Isochronous mode	
Isochronous operation (application synchronized up	Yes; For PROFIBUS only
to terminal)	
Equidistance	Yes
Number of DP masters with isochronous mode	2
User data per isochronous slave, max.	244 byte
shortest clock pulse	1 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms

Communication functions	
PG/OP communication	Yes
<ul> <li>Number of connectable OPs without message</li> </ul>	31
processing	
<ul> <li>Number of connectable OPs with message</li> </ul>	31; When using alarm_S and alarm_D
processing	
Data record routing	Yes
Global data communication	
<ul><li>supported</li></ul>	Yes
<ul><li>Number of GD loops, max.</li></ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	16
<ul> <li>Size of GD packets, max.</li> </ul>	54 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	1 variable
S7 basic communication	
• supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	1 variable
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes

User data per job, max.	64 kbyte
User data per job (of which consistent), max.	462 byte; 1 variable
S5 compatible communication	
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
User data per job, max.	8 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	240 byte
<ul> <li>Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.</li> </ul>	24/24
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
• UDP	Yes; via integrated PROFINET interface and loadable FBs
Web server	
• supported	Yes
PROFINET CBA (at set setpoint communication load)	
<ul> <li>Setpoint for the CPU communication load</li> </ul>	20 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul> <li>Number of functions, master/slave</li> </ul>	150
<ul> <li>Total of all master/slave connections</li> </ul>	4 500
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	45 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	45 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	1 000
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	16 000 byte
Data length per connection, max.	2 000 byte
Remote interconnections with acyclic transmission	
— Sampling frequency: Sampling time, min.	200 ms; Depending on preset communication load, number of interconnections and data length used
<ul> <li>Number of incoming interconnections</li> </ul>	250
<ul> <li>Number of outgoing interconnections</li> </ul>	250
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	8 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	8 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	2 000 byte
Remote interconnections with cyclic transmission	
<ul> <li>Transmission frequency: Transmission interval, min.</li> </ul>	1 ms; Depending on preset communication load, number of interconnections and data length used

<ul> <li>Number of incoming interconnections</li> </ul>	300
<ul> <li>Number of outgoing interconnections</li> </ul>	300
<ul> <li>Data length of all incoming</li> </ul>	4 800 byte
interconnections, max.	
Data length of all outgoing	4 800 byte
interconnections, max.	050 h. t.
— Data length per connection, max.	250 byte
HMI variables via PROFINET (acyclic)	
<ul> <li>Number of stations that can log on for HMI variables (PN OPC/iMap)</li> </ul>	2x PN OPC/1x iMap
<ul> <li>HMI variable updating</li> </ul>	500 ms
<ul> <li>Number of HMI variables</li> </ul>	1 000
<ul> <li>Data length of all HMI variables, max.</li> </ul>	32 000 byte
PROFIBUS proxy functionality	
— supported	Yes; 32 PROFIBUS slaves max. connectable
<ul> <li>Data length per connection, max.</li> </ul>	240 byte; Slave-dependent
Number of connections	
• overall	32
<ul><li>usable for PG communication</li></ul>	
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>adjustable for PG communication, max.</li> </ul>	0
<ul> <li>usable for OP communication</li> </ul>	
<ul> <li>reserved for OP communication</li> </ul>	1
<ul> <li>adjustable for OP communication, max.</li> </ul>	0
<ul> <li>usable for S7 basic communication</li> </ul>	
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication,</li> </ul>	0
max.	
<ul><li>usable for S7 communication</li></ul>	
<ul> <li>reserved for S7 communication</li> </ul>	0
<ul> <li>adjustable for S7 communication, max.</li> </ul>	0
<ul><li>usable for routing</li></ul>	
<ul><li>reserved for routing</li></ul>	0
<ul><li>— adjustable for routing, max.</li></ul>	0
S7 message functions	
Number of login stations for message functions, max.	31; Max. 31 with alarm_S and alarm_D (OP's); max. 8 with alarm_8 and alarm_P (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes

Process diagnostic messages

Yes

simultaneously active Alarm-S blocks, max.	400; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
<ul> <li>Number of instances for alarm 8 and S7 communication blocks, max.</li> </ul>	1 200
• preset, max.	300
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	16
Number of messages	
• overall, max.	512
• in 100 ms grid, max.	128
• in 500 ms grid, max.	256
• in 1000 ms grid, max.	512
Number of additional values	
• with 100 ms grid, max.	1
• with 500, 1000 ms grid, max.	10
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes; Up to 16 variable tables
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul><li>Number of variables, max.</li></ul>	70; Status/control
Forcing	
• Forcing	Yes
<ul><li>Forcing, variables</li></ul>	Inputs/outputs, bit memories, distributed I/Os
<ul><li>Number of variables, max.</li></ul>	256
Diagnostic buffer	
• present	Yes
	103
<ul> <li>Number of entries, max.</li> </ul>	3 200
<ul><li>Number of entries, max.</li><li>— adjustable</li></ul>	
	3 200
— adjustable	3 200 Yes
— adjustable — preset	3 200 Yes
— adjustable — preset  EMC	3 200 Yes
— adjustable — preset  EMC  Emission of radio interference acc. to EN 55 011	3 200 Yes 120
— adjustable — preset  EMC  Emission of radio interference acc. to EN 55 011  • Limit class A, for use in industrial areas • Limit class B, for use in residential areas  Configuration	3 200 Yes 120 Yes
— adjustable — preset  EMC  Emission of radio interference acc. to EN 55 011  • Limit class A, for use in industrial areas • Limit class B, for use in residential areas	3 200 Yes 120 Yes

Programming	
Command set	see instruction list
<ul> <li>Nesting levels</li> </ul>	7
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
<ul><li>System functions (SFC)</li></ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Number of simultaneously active SFCs	
— DPSYC_FR	2
— D_ACT_DP	8
— RD_REC	8
— WR_REC	8
— WR_PARM	8
— PARM_MOD	1
— WR_DPARM	2
— DPNRM_DG	8
— RDSYSST	8
— DP_TOPOL	1
Number of simultaneously active SFBs	
— RDREC	8
— WRREC	8
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Dimensions	
Width	50 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	0.9 kg
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