

\*\*\*no longer available\*\*\* SIMATIC HMI IPC677C (Panel PC),  
2x10/100/1000 Mbit/s Ethernet; 4x USB V2.0, 1x serial (COM1);  
Watchdog, temperature and Fan monitoring; RAID controller  
onboard; 12" Touch; 800x 600

General information	
Product type designation	IPC677C
Display	
Design of display	12" TFT touch
Screen diagonal	12 in
Resolution (pixels)	
• Horizontal image resolution	800 Pixel
• Vertical image resolution	600 Pixel
General features	
• Expansion components	Uninterruptible power supply (USP), SIMATIC NET communication modules
Backlighting	
• MTBF backlighting (at 25 °C)	50 000 h
Control elements	
Keyboard fonts	
• Function keys	No
Touch operation	
• Design as touch screen	Yes
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
distributed design	No
maximum permissible installation angle +/-	20°
Supply voltage	
Type of supply voltage	100/240 V AC (autorange); 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	20 ms
Power loss	

In full configuration	140W max. (15W included per slot)
<b>Processor</b>	
Processor type	Core i7-610E (2C/4T, 2.53 GHz, TB, HT, VT, AMT, 4MB cache); Core i3-330E (2C/4T, 2.13 GHz, HT, VT, 3MB cache); Celeron P4505 (2C/2T, 1.86 GHz, VT, 2MB cache);
Chipset	Intel QM57 Express Chipset
<b>Graphic</b>	
Graphics controller	Intel HD graphics controller
<b>Drives</b>	
Optical drives	Optional: DVD±R±RW combi drive; on rear, can be operated from side
Hard disk	3.5" SATA ≥ 250 GB, optional ≥ 500 GB; RAID1 2x 2.5" SATA ≥ 320 GB; all internal drives are vibration-damped
SSD	Yes; ≥ 160 GB optional
<b>Memory</b>	
Type of memory	DDR3 1066 DIMM
Main memory	1 GB to 8 GB DDR3 1066 DIMM, ECC optional
Capacity of main memory, max.	8 Gbyte
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	2 Mbyte; 128 KB can be stored in the buffer time; optional
<b>Hardware configuration</b>	
<b>Slots</b>	
<ul style="list-style-type: none"> <li>• free slots</li> </ul>	2x PCI or 1x PCI & 1x PCIe (x16) (slots with card retainer), 1x slot for CompactFlash Card
<ul style="list-style-type: none"> <li>• Number of PCI slots</li> </ul>	2
<ul style="list-style-type: none"> <li>• Number of PCI slots</li> </ul>	1
<ul style="list-style-type: none"> <li>• Number of compact flash slots</li> </ul>	1
<b>Interfaces</b>	
PROFIBUS/MPI	Optionally onboard, isolated, max. 12 Mbps, no plug-in card necessary, CP 5611-A2-compatible
Number of PROFINET interfaces	3; Optional
USB port	1x at front, 4x at rear, USB 2.0 (500 mA)
Connection for keyboard/mouse	USB / USB
serial interface	COM1: 1 x V.24 (RS232)
parallel interface	optional LPT1
<b>Video interfaces</b>	
<ul style="list-style-type: none"> <li>• Graphics interface</li> </ul>	DVI-I usable for additional display unit (VGA via adapter); color depth 32 bits, 8 to 128 MB Shared Memory
<b>Industrial Ethernet</b>	
<ul style="list-style-type: none"> <li>• Industrial Ethernet interface</li> </ul>	Onboard, 2x 10 / 100 / 1000 Mbit, RJ45

- 100 Mbps
- 1000 Mbps

Yes  
Yes

## Integrated Functions

### Monitoring functions

- |                                   |          |
|-----------------------------------|----------|
| • Temperature monitoring          | Yes      |
| • Watchdog                        | Yes      |
| • Status LEDs                     | Yes      |
| • Fan                             | Yes      |
| • Monitoring function via network | Optional |

## EMC

### Interference immunity against discharge of static electricity

- |   |  |
|---|--|
| • Interference immunity against discharge of static electricity | ±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2 |
|---|--|

### Interference immunity against high-frequency electromagnetic fields

- |  |   |
|--|---|
| • Interference immunity against high frequency radiation | 10 V/m for 80 - 1000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6 |
|--|---|

### Interference immunity to cable-borne interference

- |  |   |
|--|---|
| • Interference immunity on supply cables       | ±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric |
| • Interference immunity on signal cables >30m  | ±2 kV acc. to IEC 61000-4-5, surge, length > 30 m   |
| • Interference immunity on signal cables < 30m | ±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m                              |

### Interference immunity against voltage surge

- |                           |   |
|---------------------------|---|
| • asymmetric interference | ±2 kV acc. to IEC 61000-4-5, surge asymmetric |
| • symmetric interference  | ±1 kV acc. to IEC 61000-4-5, surge symmetric  |

### Interference immunity to magnetic fields

- |   |                           |
|---|---------------------------|
| • Interference immunity to magnetic fields at 50 Hz | 100 A/m; to IEC 61000-4-8 |
|---|---------------------------|

### Emission of conducted and non-conducted interference

- |  |   |
|--|---|
| • Interference emission via line/AC current cables | EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A |
|--|---|

## Degree and class of protection

- |                   |                                      |
|-------------------|--------------------------------------|
| IP (at the front) | IP65 (on front) to EN60529 and NEMA4 |
| IP (rear)         | IP20                                 |

## Standards, approvals, certificates

- |                       |                 |
|-----------------------|-----------------|
| Approval              | CE, cULus (508) |
| CE mark               | Yes             |
| UL approval           | Yes             |
| • UL 508              | Yes             |
| cULus                 | Yes             |
| RCM (formerly C-TICK) | Yes             |

KC approval	Yes
FCC	Yes
EMC	CE, EN 61000-6-4:2007, EN 61000-6-2:2005
<b>Marine approval</b>	
• Germanischer Lloyd (GL)	Yes
• American Bureau of Shipping (ABS)	Yes
• Bureau Veritas (BV)	Yes
• Det Norske Veritas (DNV)	Yes
• Lloyds Register of Shipping (LRS)	Yes
• Nippon Kaiji Kyokai (Class NK)	Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
• Ambient temperature during operation	12", 15": +5 °C to +50 °C; 19": +5 °C to +45 °C
• min.	5 °C
• max.	50 °C
<b>Ambient temperature during storage/transportation</b>	
• min.	-20 °C
• max.	60 °C
<b>Relative humidity</b>	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)
<b>Vibrations</b>	
• Vibration resistance during operation acc. to IEC 60068-2-6	Tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s <sup>2</sup> (1 g)
<b>Shock testing</b>	
• Shock load during operation	Tested to DIN IEC 60068-2-29: 50 m/s <sup>2</sup> (5 g), 30 ms, 100 shocks
<b>Operating systems</b>	
Operating system	Windows XP Prof. SP3, MUI; Windows 7 Ultimate 32-bit / 64-bit, MUI; Windows Embedded Standard 2009 English on 8 GB CompactFlash; without operating system
pre-installed operating system	Yes
without operating system	Yes
<b>pre-installed operating system</b>	
• Windows XP Professional	Yes
• Windows 7	Yes; Ultimate 32 bits or 64 bits
<b>Software</b>	
SIMATIC Software	Optional in a package with SIMATIC WinCC, WinCC flexible, or WinAC RTX
<b>Accessories</b>	
Accessory components	Touch protective foil
<b>Dimensions</b>	

Width of the housing front	400 mm
Height of housing front	310.3 mm
Overall depth	
• additional mounting depth (optical drive)	21 mm
Mounting cutout/device depth (W x H x T)	368 mm x 290 mm / 126 mm (incl. optical drive)

## Weights

Panel PC in central design, approx.	13 kg
-------------------------------------	-------

**last modified:** 04/06/2018